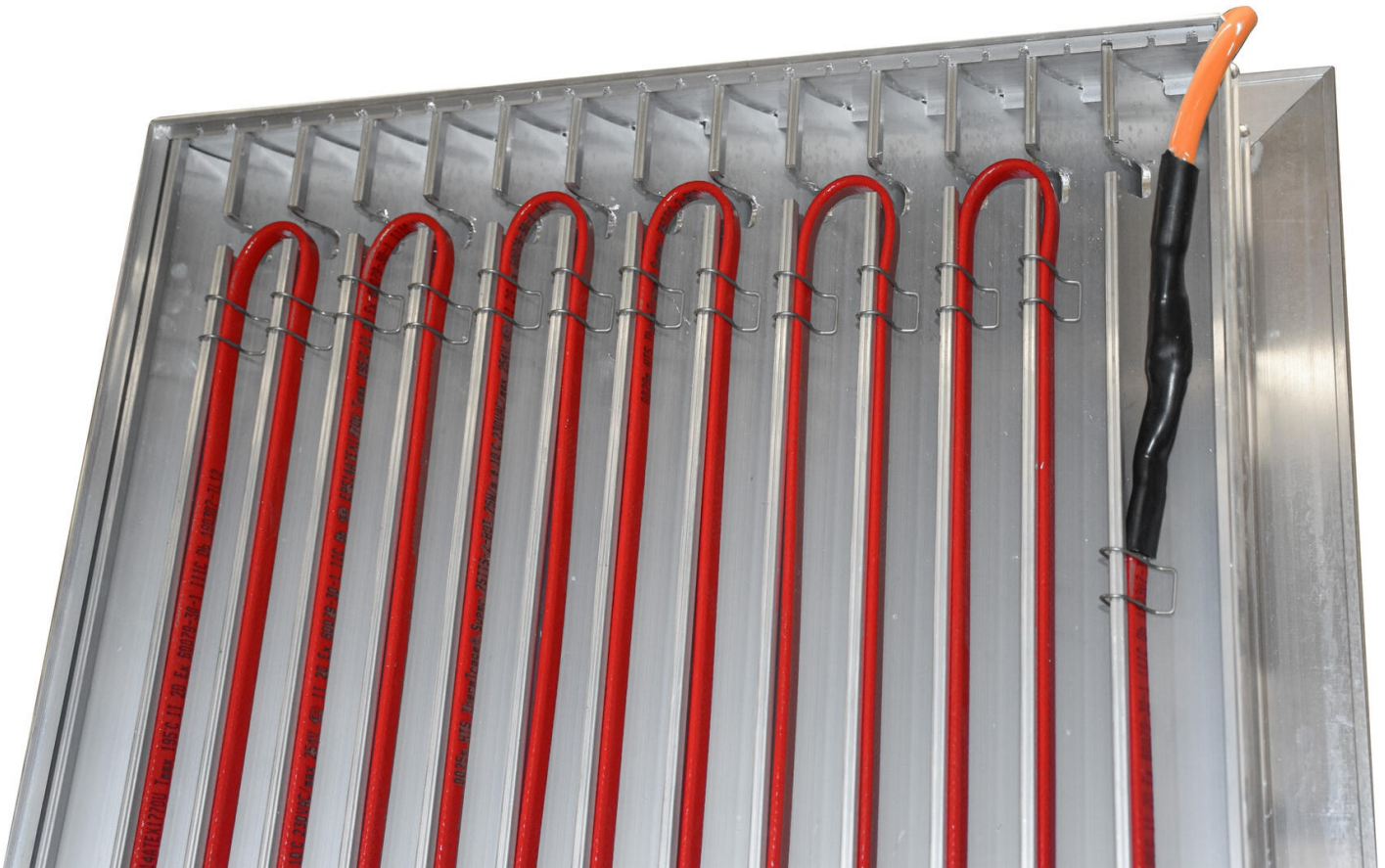


Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

Stranda Ventilation Louvers in Aluminium with Heating Cable



The Norwegian EPD Foundation

Owner of the declaration:

Stranda Ventilasjon AS

Product:

Stranda Ventilation Louvers in Aluminium with Heating Cable

Declared unit:

1 kg

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 030:2021 Part B for ventilation components

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-8886-8544

Registration number:

NEPD-8886-8544

Issue date: 31.01.2025

Valid to: 31.01.2030

EPD software:

LCAno EPD generator ID: 683509

General information

Product

Stranda Ventilation Louvers in Aluminium with Heating Cable

Program operator:

The Norwegian EPD Foundation
Post Box 5250 Majorstuen, 0303 Oslo, Norway
Phone: +47 977 22 020
web: www.epd-norge.no

Declaration number:

NEPD-8886-8544

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 030:2021 Part B for ventilation components

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 kg Stranda Ventilation Louvers in Aluminium with Heating Cable

Declared unit with option:

A1-A3,A4,C1,C2,C3,C4,D

Functional unit:

Not applicable

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Alexander Borg, Asplan Viak AS

(no signature required)

Owner of the declaration:

Stranda Ventilasjon AS
Contact person: Jarle Strømmegjerde
Phone: 70260835
e-mail: post@stravent.no

Manufacturer:

Stranda Ventilasjon AS

Place of production:

Stranda Ventilasjon AS
Ødegårdsvegen 129B
6200 Stranda, Norway

Management system:

Organisation no:

982 757 525

Issue date:

31.01.2025

Valid to:

31.01.2030

Year of study:

2023

Comparability:

EPDs of construction products may not be comparable if they do not comply with EN 15804 and are not seen in a building context.

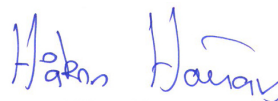
Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system and has been approved by EPD Norway.

Developer of EPD: Asef Al Alam

Reviewer of company-specific input data and EPD: Børge Heggen
Johansen, Energiråd AS

Approved:



Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:

Ventilation Louver for wall mounting

Product specification

Ventilation Louver for air inlet and exhaust. Defined by airflow capacity.

Materials	kg	%
Cable - Heating	0,13	12,60
Metal - Aluminium	0,87	87,40
Total	1,00	100,00

Packaging	kg	%
Packaging - Plastic	0,03	100,00
Total incl. packaging	1,03	100,00

Technical data:

Market:

Norway

Reference service life, product

Not applicable

Reference service life, building or construction works

Not applicable

LCA: Calculation rules

Declared unit:

1 kg Stranda Ventilation Louvers in Aluminium with Heating Cable

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Energy, water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

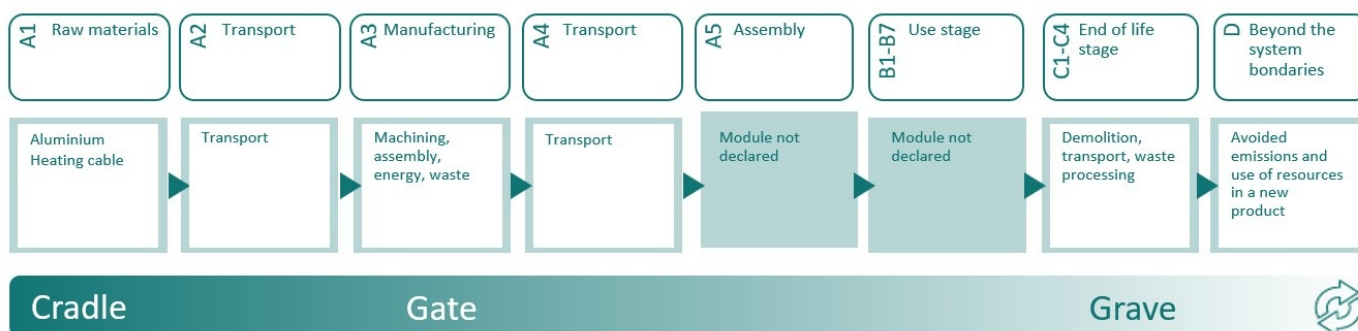
Materials	Source	Data quality	Year
Cable - Heating	ecoinvent 3.6	database	2019
Metal - Aluminium	Modified ecoinvent 3.6	Database	2019
Packaging - Plastic	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage	Use stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X

System boundary:

The scope of the study is cradle to grave, described as A1-A3, A4, C1-C4 and D. The study takes into consideration of the life cycle stages from the extraction of raw materials, production, and disposal, including all the transportation stage. The transport of waste material of ventilation (C2) is considered as 85km. Module D indicates the net benefit of recycled metals and net benefit of energy recovery.



Additional technical information:

Ventilation Louvers with Heating Cable	kg/m2 without heating cable	+ Heating Cable: kg/m2	Total weight: kg/m2
Nordvest Ventilation Louver	11.9 kg	1.54 kg	13.44 kg
Nordsjø Ventilation Louver	29.0 kg	2.46 kg	31.46 kg
Offshore Ventilation Louver	37.0 kg	3.36 kg	40.36 kg

LCA: Scenarios and additional technical information














The following information describe the scenarios in the different modules of the EPD.

The transportation to the market is assumed to be made by truck from the production site to the EU market. In the end-of-life module, it is assumed for aluminium that 93% of the waste is recycled and 10% is landfilled.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	300	0,043	l/tkm	12,90
De-construction demolition (C1)					
Unit	Value				
Demolition of building per kg of ventilation product (kg)	kg	1,000000000			
Transport to waste processing (C2)					
Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)	
Truck, 16-32 tonnes, EURO 6 (km)	36,7 %	85	0,043	l/tkm	3,66
Waste processing (C3)					
Unit	Value				
Waste treatment per kg Polyethylene (PE), incineration (kg)	kg	0,053			
Waste treatment per kg of waste cable, manual treatment - C3	kg	0,11			
Materials to recycling (kg)	kg	0,81			
Disposal (C4)					
Unit	Value				
Waste treatment per kg Copper slag, to landfill, residual material landfill (kg) - GLO	kg	0,0030			
Landfilling of ashes from incineration of Polyethylene (PE), process per kg ashes and residues (kg)	kg	0,0018			
Waste, aluminium, to landfill (kg)	kg	0,061			
Waste, plastic, mixture, to landfill (kg)	kg	0,053			
Benefits and loads beyond the system boundaries (D)					
Unit	Value				
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	1,57			
Substitution of electricity, in Norway (MJ)	MJ	0,10			
Substitution of primary aluminium with net scrap (kg)	kg	0,81			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
 GWP-total	kg CO ₂ -eq	5,14E+00	5,06E-02	1,32E-03	1,43E-02	1,77E-01	7,13E-03	-7,40E+00	
 GWP-fossil	kg CO ₂ -eq	5,10E+00	5,06E-02	1,32E-03	1,43E-02	1,77E-01	7,12E-03	-7,23E+00	
 GWP-biogenic	kg CO ₂ -eq	2,75E-02	2,09E-05	2,47E-07	5,93E-06	4,51E-05	3,43E-06	-3,32E-02	
 GWP-luluc	kg CO ₂ -eq	4,06E-03	1,80E-05	1,04E-07	5,10E-06	2,79E-05	4,85E-07	-1,37E-01	
 ODP	kg CFC11 -eq	6,56E-07	1,15E-08	2,85E-10	3,25E-09	7,61E-10	4,35E-10	-6,64E-04	
 AP	mol H ⁺ -eq	3,57E-02	1,45E-04	1,38E-05	4,12E-05	9,69E-05	1,15E-05	-4,90E-02	
 EP-FreshWater	kg P -eq	8,54E-05	4,04E-07	4,80E-09	1,14E-07	8,55E-07	2,32E-08	-2,80E-04	
 EP-Marine	kg N -eq	4,50E-03	2,88E-05	6,09E-06	8,15E-06	2,26E-05	1,05E-05	-6,19E-03	
 EP-Terrestrial	mol N -eq	5,11E-02	3,22E-04	6,68E-05	9,11E-05	2,52E-04	4,60E-05	-6,81E-02	
 POCP	kg NMVOC -eq	1,92E-02	1,23E-04	1,84E-05	3,49E-05	6,41E-05	1,44E-05	-2,30E-02	
 ADP-minerals&metals ¹	kg Sb-eq	6,04E-05	1,40E-06	2,02E-09	3,96E-07	5,31E-08	1,16E-08	1,10E-05	
 ADP-fossil ¹	MJ	6,48E+01	7,65E-01	1,81E-02	2,17E-01	2,08E-01	3,43E-02	-9,19E+01	
 WDP ¹	m ³	9,73E+02	7,40E-01	3,86E-03	2,10E-01	7,16E-01	6,39E-01	-4,14E+03	

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"







*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Not applicable

Additional environmental impact indicators










Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
 PM	Disease incidence	4,65E-07	3,10E-09	3,65E-10	8,77E-10	6,32E-10	2,10E-10	-5,09E-07
 IRP ²	kgBq U235 -eq	2,45E-01	3,34E-03	7,78E-05	9,47E-04	9,05E-04	2,03E-04	-4,00E-01
 ETP-fw ¹	CTUe	1,38E+02	5,67E-01	9,92E-03	1,61E-01	3,08E-01	3,79E+01	-1,10E+02
 HTP-c ¹	CTUh	2,03E-08	0,00E+00	0,00E+00	0,00E+00	8,00E-12	7,20E-11	-1,83E-08
 HTP-nc ¹	CTUh	2,99E-07	6,19E-10	9,00E-12	1,75E-10	2,77E-10	4,86E-09	-2,14E-07
 SQP ¹	dimensionless	1,72E+01	5,35E-01	2,30E-03	1,52E-01	3,17E-02	1,09E-01	-1,66E+00

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$ "

*INA Indicator Not Assessed




1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
 PERE	MJ	6,89E+01	1,09E-02	9,82E-05	3,10E-03	2,22E-02	3,47E-03	-3,40E+01	
 PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 PERT	MJ	6,89E+01	1,09E-02	9,82E-05	3,10E-03	2,22E-02	3,47E-03	-3,40E+01	
 PENRE	MJ	5,89E+01	7,65E-01	1,81E-02	2,17E-01	2,08E-01	3,43E-02	-9,19E+01	
 PENRM	MJ	4,55E+00	0,00E+00	0,00E+00	0,00E+00	-4,55E+00	0,00E+00	0,00E+00	
 PENRT	MJ	6,34E+01	7,65E-01	1,81E-02	2,17E-01	-4,34E+00	3,43E-02	-9,19E+01	
 SM	kg	3,31E-05	0,00E+00	8,91E-06	0,00E+00	0,00E+00	1,87E-07	0,00E+00	
 RSF	MJ	8,73E-02	3,92E-04	2,41E-06	1,11E-04	5,72E-04	7,24E-05	-1,37E-02	
 NRSF	MJ	1,09E-01	1,40E-03	3,55E-05	3,97E-04	0,00E+00	2,39E-04	1,20E-03	
 FW	m ³	5,07E-01	8,18E-05	9,34E-07	2,32E-05	1,39E-04	4,37E-05	-1,82E-01	

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"






*INA Indicator Not Assessed

End of life - Waste									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
	HWD	kg	1,78E-02	3,94E-05	5,34E-07	1,12E-05	0,00E+00	1,60E-03	3,04E-02
	NHWD	kg	2,11E+00	3,72E-02	2,15E-05	1,05E-02	0,00E+00	1,19E-01	-2,10E+00
	RWD	kg	2,57E-04	5,21E-06	1,26E-07	1,48E-06	0,00E+00	9,16E-08	-3,76E-04

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

*Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

End of life - Output flow									
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D	
	CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
	MFR	kg	1,17E-04	0,00E+00	8,75E-06	0,00E+00	8,20E-01	4,97E-06	0,00E+00
	MER	kg	7,99E-05	0,00E+00	2,71E-08	0,00E+00	5,36E-02	1,23E-07	0,00E+00
	EEE	MJ	5,91E-05	0,00E+00	9,30E-08	0,00E+00	1,04E-01	7,64E-06	0,00E+00
	EET	MJ	8,94E-04	0,00E+00	1,41E-06	0,00E+00	1,57E+00	1,16E-04	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

*Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

Biogenic Carbon Content		
Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	0,00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Source	Amount	Unit
Electricity, Norway (kWh)	ecoinvent 3.6	24,33	g CO ₂ -eq/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Not applicable






Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products								
Indicator	Unit	A1-A3	A4	C1	C2	C3	C4	D
GWPIOBC	kg CO ₂ -eq	5,13E+00	5,06E-02	1,32E-03	1,43E-02	1,77E-01	7,13E-03	-7,06E+00

GWPIOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Bibliography

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 EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.
 ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.
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 Graafland and Iversen (2022) EPD generator for NPCR 030 Ventilation components, Background information for EPD generator application and LCA data, LCA.no report number: 12.22
 NPCR Part A: Construction products and services. Ver. 2.0. April 2021, EPD-Norge.
 NPCR 030 Part B for Ventilation components, Ver. 1.0, 18.05.2021, EPD Norway.

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	Developer of EPD generator LCA.no AS Dokka 6A, 1671 Kråkerøy, Norway	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no
	ECO Platform ECO Portal	web: www.eco-platform.org web: ECO Portal